



APPENDIX D

IMPLANT

CONFIDENTIAL INFORMATION

THIS DRAWING CONTAINS CONFIDENTIAL INFORMATION AND IS ISSUED WITH THE CONDITION THAT IT BE RETURNED ON DEMAND AND NOT BE COPIED, REPRODUCED, DISCLOSED TO OTHERS OR USED IN THE DESIGN OR MANUFACTURE OF PARTS WITHOUT PRIOR WRITTEN CONSENT FROM ACUMED, INC.

ACUMED

TOLERANCES (EXCEPT AS NOTED)	DECIMAL: XX = ± 0.015 XXX = ± 0.005	ANGULAR: ± 0.5°	BREAKS: 0.020	MATERIAL: SEE NOTES	HEAT TREAT: NONE	FINISH: SEE NOTES	DRAWN BY: GENE CONRAD DATE: 04/26/94	DRAWING #: HRD1159 NEXT ASSY:
							SCALE: 1 : 1	APPR. BY:
							PART #: HR-1115	APPR. DATE:
							REVISION: B	DOB #:
							DESCRIPTION: 11mm X 150mm HUMERUS ROD PARTING / SLOTTING PRINT	

NOTES:
 1. MATERIAL: 316L PER ASTM F136
 2. PART TO BE FREE OF BURRS AND SHARP EDGES
 3. TUMBLE / POLISH OUT MACHINING LINES,
 SATIN BLAST ALL OVER
 LATEST CONFIGURATION
 REV A: 03/30/94
 IMPLANT NOTATION ADDED ABOVE TITLE BLOCK
 REV B: 04/26/94
 0.830 WAS 0.598 (REF. HOLE "A" SHIFTED)
 SLOT EXTENDED THRU BOTH SIDES
 VISUAL REPRESENTATION OF HOLES UPDATED TO REFLECT